TECHNICAL DATA

TD-1366

PRODUCT NAME	PRODUCT NO.
INTERIOR ALKYD PAINT – VELVET FINISH – SUPER ALKYD.	183-XXX

DESCRIPTION

Low gloss finish decorating walls and ceilings of bedroom, living room, dining room and boudoir.

REMARK: For kitchens and bathrooms, a pearl or semi-gloss finish is preferable.

INTENDED USES

Interior.
New work or maintenance.
Primed materials: gypsum or fibre wallboards, wood, plaster, metal, concrete, concrete blocks.
Walls and ceilings.
Homes, schools, churches, apartments, hospitals, offices, etc.

ADVANTAGES

Easy to apply.
Smooth, uniform finish.
High hiding.
Low odor.
Washable.
Complete range of colors.
Attractive look; reflection absence conceal surfaces imperfections.
Contains no lead, nor mercury.

SURFACE PREPARATION

PROPER SURFACE PREPARATION IS IMPORTANT PARTICULARLY IN THE KITCHENS AND THE BATHROOMS.
The surface must be dry, clean and free from dust, oil, grease, soap, wax, mildew, rust, loose paint, etc.
Wash the surface well before painting with a concentrated solution of trisodium phosphate (T.S.P.) POLYPREP 771-137.
Rinse well with clear water.
Mildew: wash with a household bleach solution. (1:3 household bleach: water)
Glossy surfaces: sand lightly.
Bare wood: seal knots and sap streaks with transparent shellac POLYPREP 205-112 or white pigmented POLYPREP 2 (145-022).
Loose paint: scrape, then sand Prime bare spots with recommended primer.
Repair cracks and loose joints.
Rust: remove with CORROSTOP ULTRA 635-104 metal conditioner and rust remover.

SICO INC. guarantees the high quality of its products; they are conform to the description given in the technical data and on the labels, and appropriate to the use for which they were intended, accordingly to the written instructions given by the company. Nevertheless, since the manufacturer can not exert any control over the circumstances, the methods and conditions of use, this guarantee only covers the high quality of the SICO CLASSIC products.

TD-1366

TECHNICAL GUIDE

VISCOSITY:	Ready for use.	**COLORS:**	Super white 183-110, natural white 183-501 and intermediate base 183-502, neutral 183-503, yellow 183-504 and red 183-505.
FLASH POINT:	Min. 51°C (124°F).	**TINTING:**	Can be tinted to Sico 4000 colors system.
GLOSS (60°):	5 to 12%	**COMPOSITION:**	Alkyd resin (binder), titanium dioxide and inert extenders (pigments), driers (agents), deodorized mineral spirits (volatile matter).
REFLECTS (85°):	20 to 30%		
DRYING TIME:	30 to 60 minutes (to touch) 2 hours (tack free) 6 to 8 hours (recoat) Varies according to temperature and relative humidity.	**STORAGE:**	Keep between 4°C (40°F) and 26°C (80°F) in a safe and well ventilated place.
SPREADING RATE:	Approx. 12 m² (130 sq. ft.) per litre depending on porosity and texture of the surface.	**THINNER:**	Mineral spirits POLYPREP 875-104.
SIZES:	3.78 litres and 946 mL	**APPLICATION TOOLS:**	Brush, roller or spray gun.
SPECIFICATIONS:	Type CAN/CGSB – 1.202-M92 Type 1.		Wash tools with thinner immediately after use.

RECOMMENDED PRIMER

Bare wood: Apply one coat of alkyd primer SICO CLASSIC 180-110 or latex 170-125.
Gypsum boards, dry new plaster, concrete and concrete blocks: Apply one coat of latex primer SICO CLASSIC 170-125.
Previously painted surfaces and plaster repairs: Apply one coat of alkyd primer SICO CLASSIC 180-110 or latex 170-125.
Previously painted surfaces, clean and in good condition: no primer required unless the surface is absorbent.
Old plaster: Apply one coat of alkyd primer SICO CLASSIC 180-110.
Ferrous metal: Apply one coat of CORROSTOP ULTRA anti-corrosion primer 635-260 or 635-785.

APPLICATION

Ready for use. No thinning required.
Stir thoroughly before using. Apply generously and evenly.
Application temperature: minimum 10°C (50°F), maximum 32°C (90°F).
Number of coats: two (2). LET DRY THOROUGHLY BETWEEN COATS
Washing instructions: allow to dry for seven (7) days before washing. Soil and most household stains can be removed using a soft cloth or sponge and a concentrated solution of trisodium phosphate (T.S.P.) POLYPREP 771-137.

RESTRICTIONS

Do not use for exterior work.
Do not use on floors.
Do not mix with other paints or thinners.

SAFETY PRECAUTIONS

Keep out of reach of children.
Keep away from open flame or spark.
Provide adequate ventilation during application and drying. Do not breathe vapors.
Keep containers closed when not in use.
FIRST AID TREATMENT: contains mineral spirits. If swallowed, do not induce vomiting.
Call a physician or poison control centre immediately.
Paint disposal: contact your municipality about proper paint disposal procedure.

This technical data sheet was edited on November 20, 2002 and replaces any previous publications. To know the most recent data and recommendations on SICO products, consult your SICO representative.